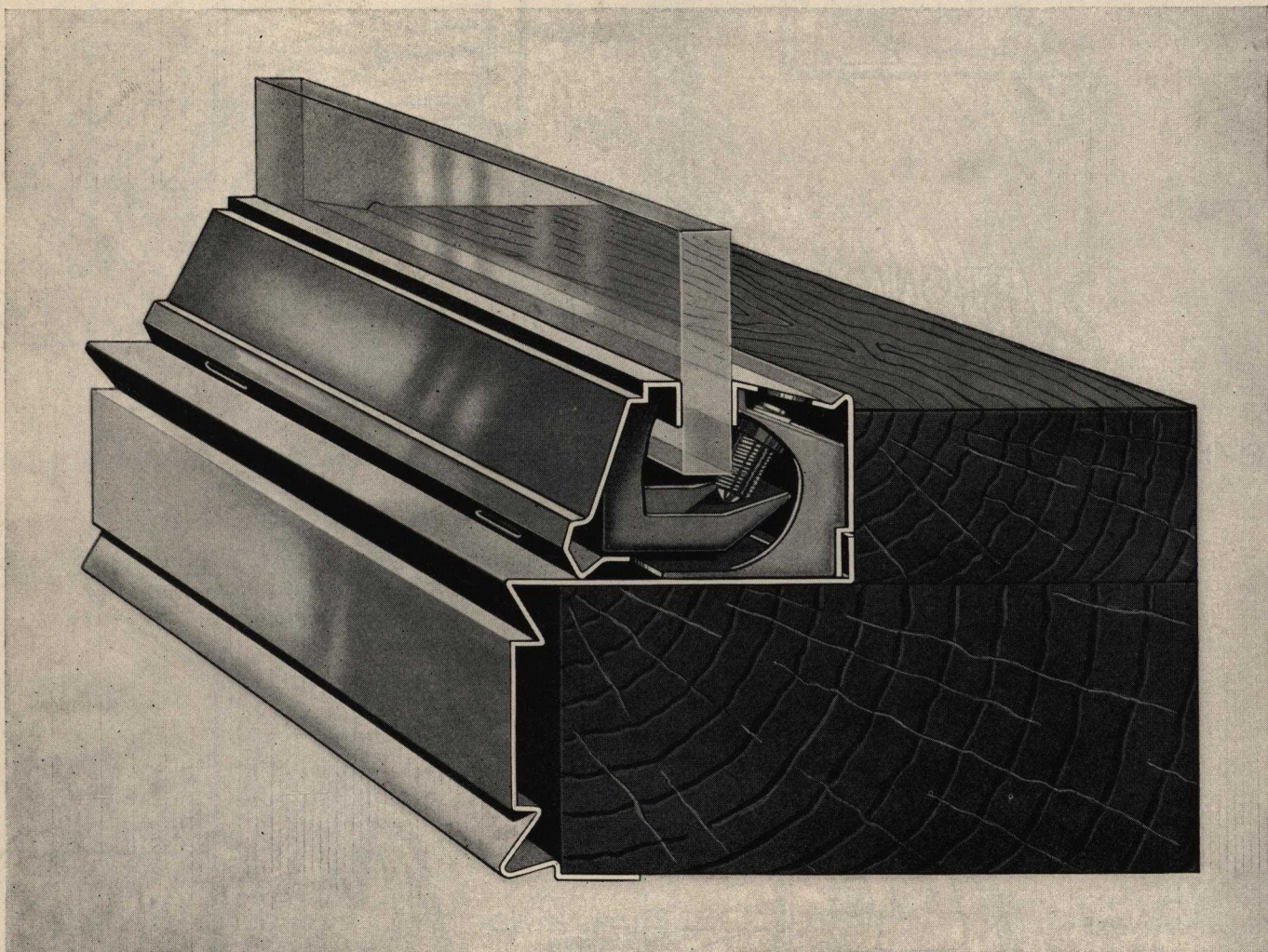


STANDARD ANNOUNCES A NEW STORE FRONT CONSTRUCTION



IN designing the new Standard construction, originality of line and simplicity of installation received first consideration. After studying the enclosed details, you will agree that these points were gained without sacrificing any of the successful principles employed by Standard in the past.

This new line has been put to every practical trial, assuring the user a thoroughly tested and proven product.

Those who have previously used Standard Construction will be glad to note that the well-known safety method of holding the glass in the sash has been retained in the new design. One of the distinct improvements is the concealment of screw heads on the face of the various members and coverings. The New Standard construction will be furnished in Bronze or Aluminum Alloy.

STANDARD
STORE FRONT CONSTRUCTION
COMPANY
CHICAGO HEIGHTS, ILLINOIS

ASH-NO-815.

NO-851

TRANSOM BAR.

ASH-NO-815.

NO-852.

HEAD JAMB.

ASH-NO-815.

The face of the entire wood frame is flush, simplifying installation and allowing variety of treatment where members join.

ASH-NO-815.

NO-M-705.

SILL.

ASH-NO-815.

NO-850.

SILL.

Head and side jamb mouldings are identical. Three treatments are possible with these members.

1. Side jamb and No. 850 sill can be mitred.
2. Sill can continue to side wall with jamb resting on top.
3. Jamb can continue to sidewalk, with sill stopped against jamb.

SASH-NO-815-

NO-856-A

9 ³/₄

NO-856-B STEEL HOOD

AWNING-TRANSOM-BAR-

NO-856-HALF-SIZE-

SASH-NO-815-

NO-864-

NO-860-E-

NO-865

2" EXTENSION-MOULDING-

VARIES

ADJUSTABLE-TRANSOM-BAR-

FULL-SIZE-

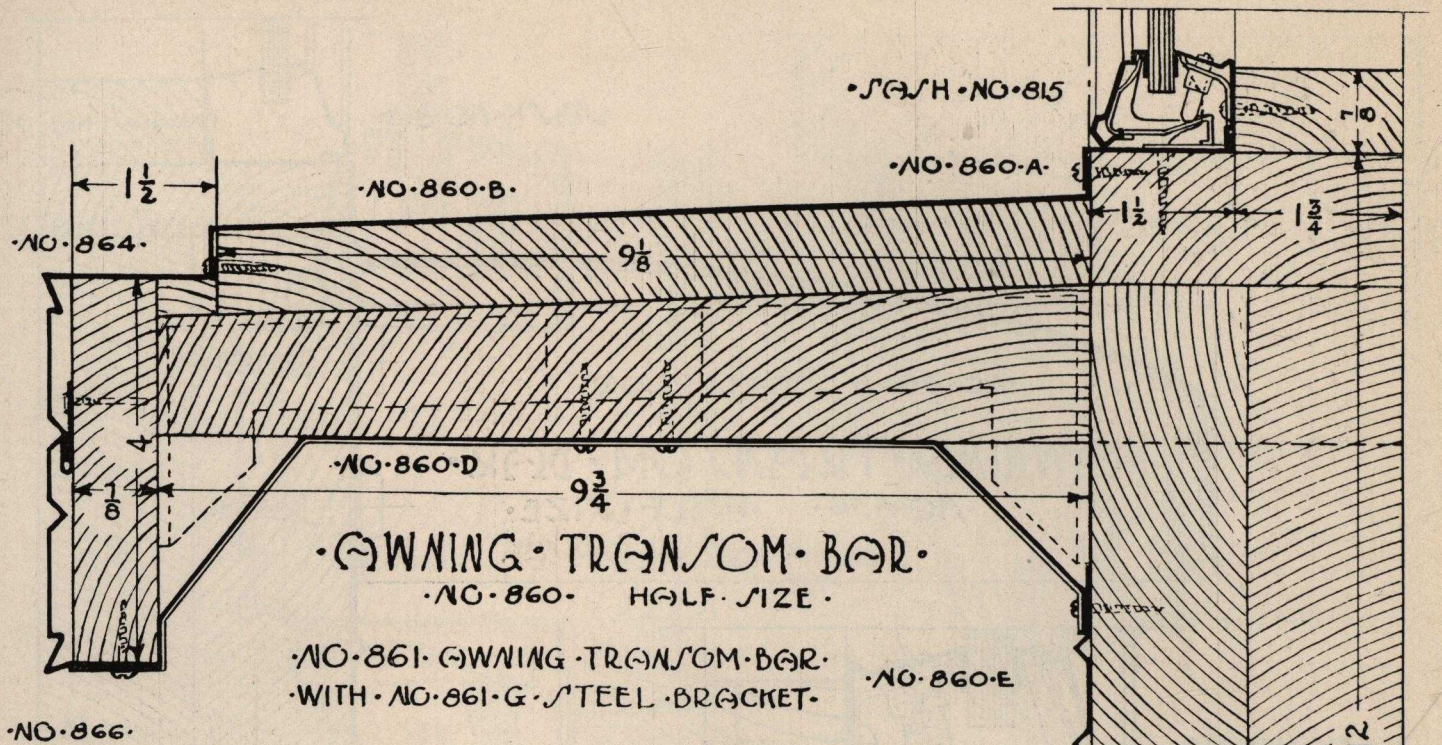
NO-866

SASH-NO-815-

NO-866-

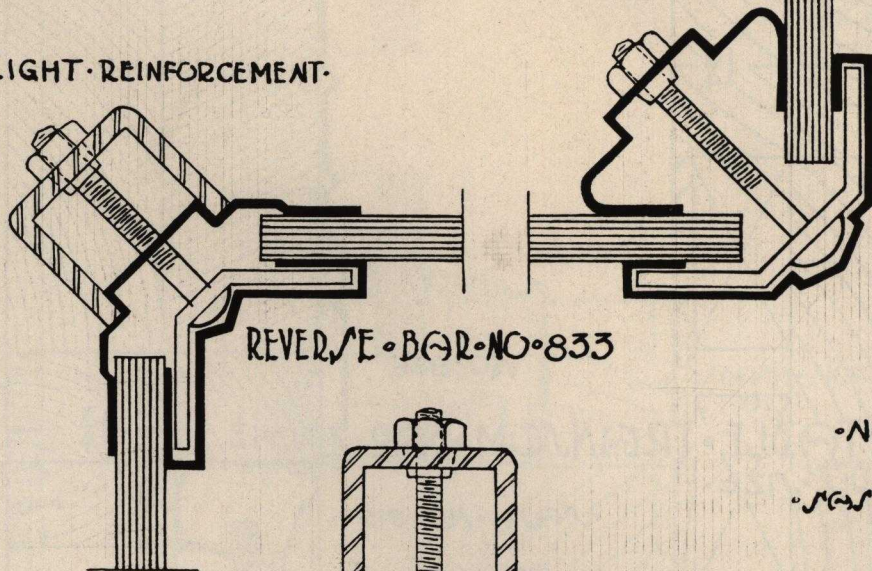
SASH-NO-815-

The awning shelter shown above consists of a heavy rolled steel hood decked with bronze or aluminum alloy. Note the absence of screw or rivet heads on the exposed surfaces of mouldings—a noteworthy improvement in appearance.



•CORNER BAR NO. 822•

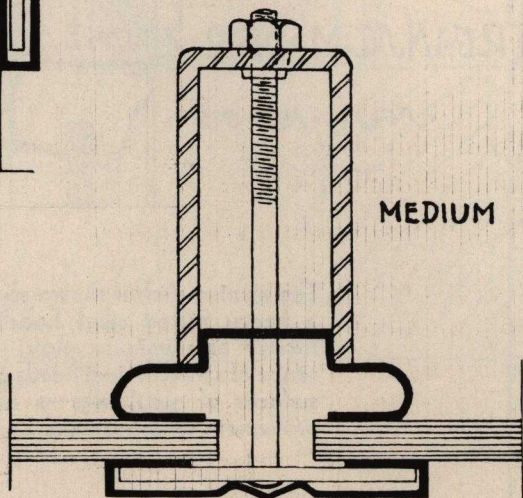
•LIGHT REINFORCEMENT•



•NO. 866•

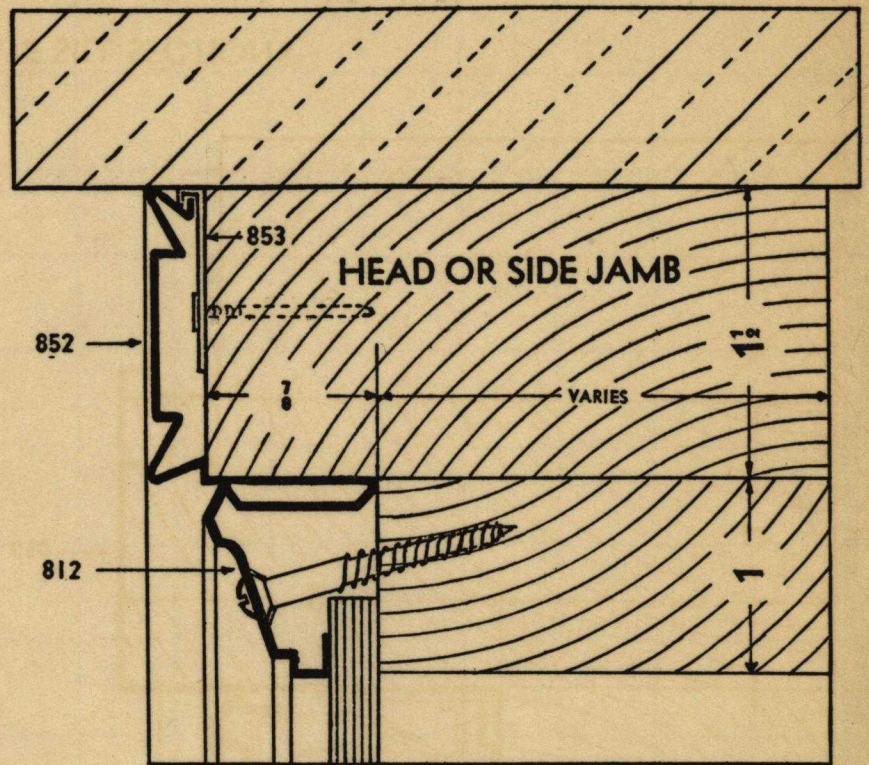
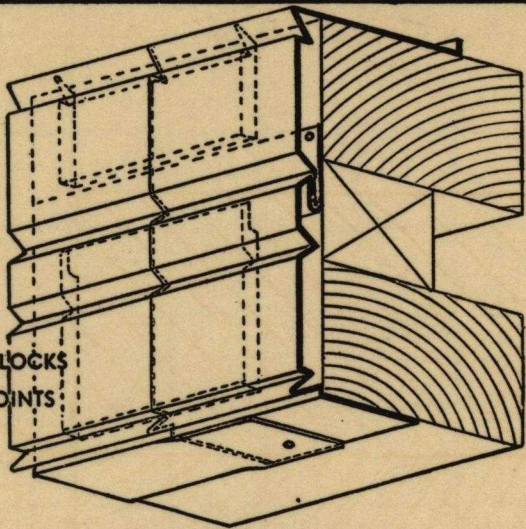
•NO. 815•

MEDIUM REINFORCEMENT

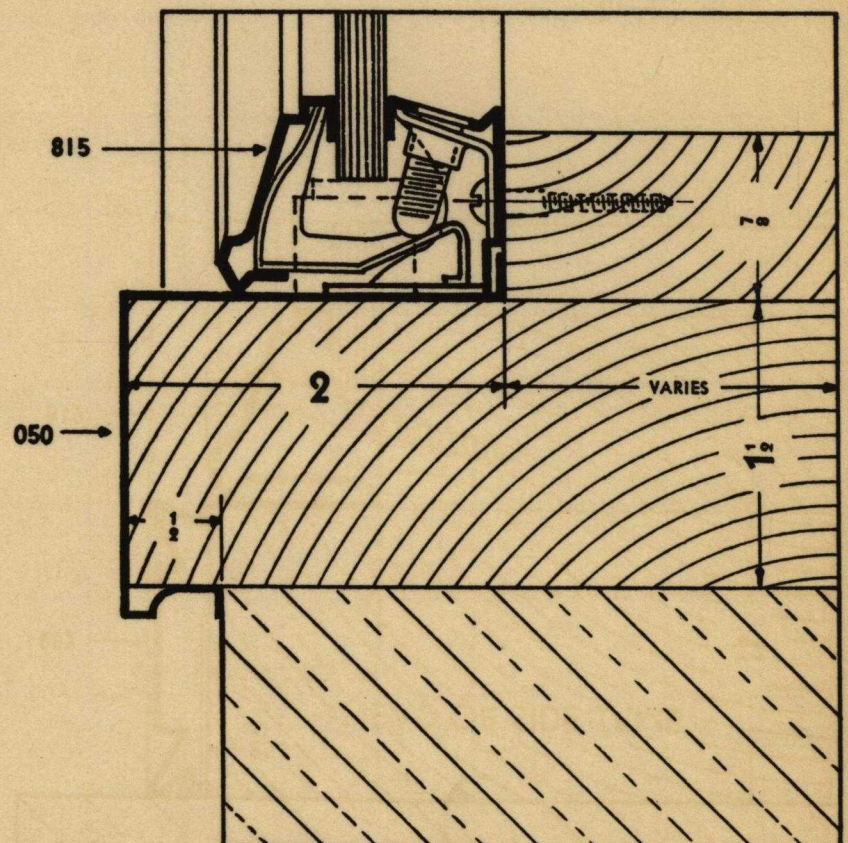
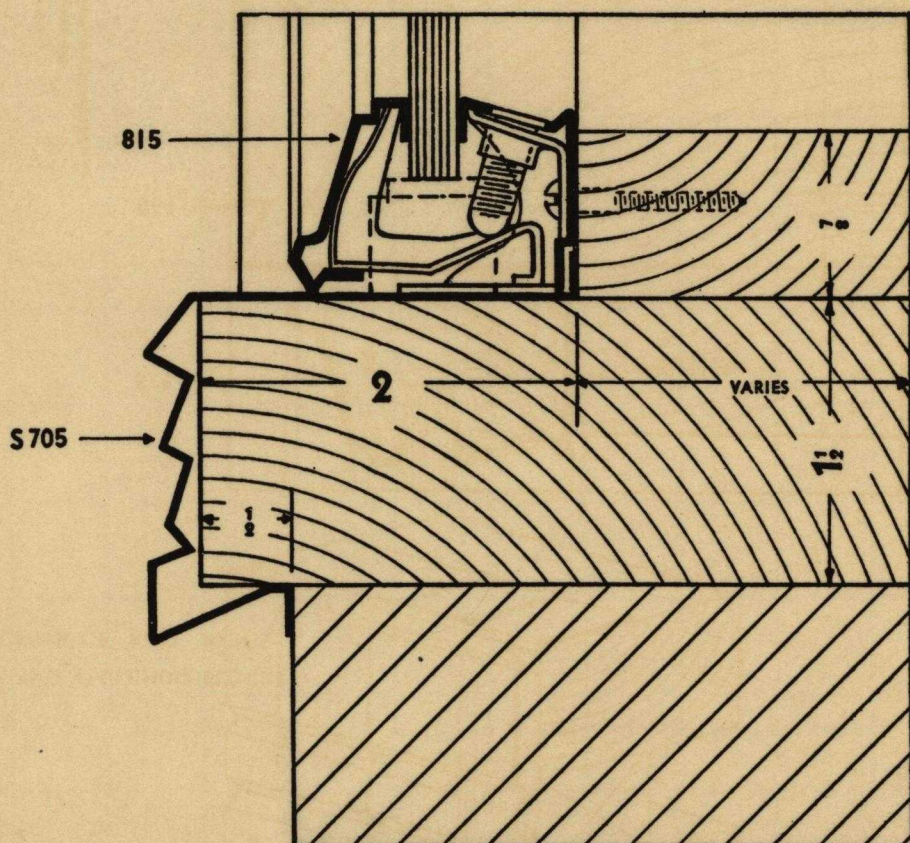
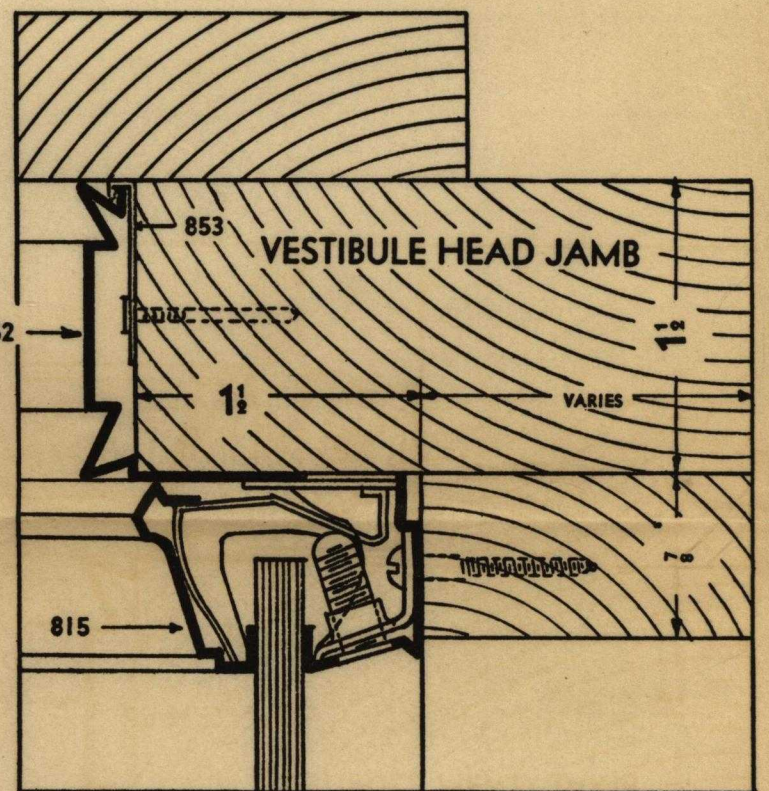
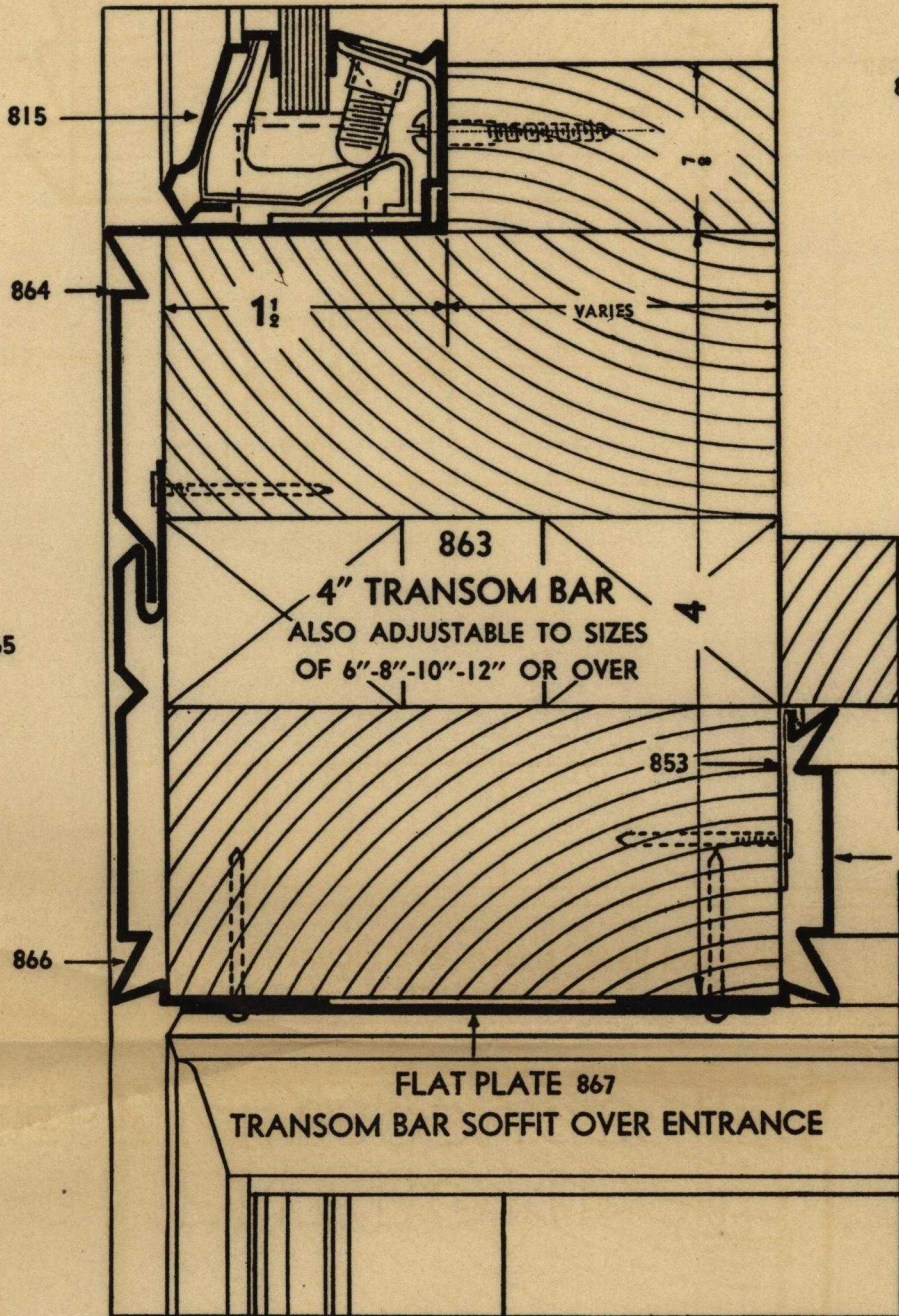


The modern lines of these bars are augmented by simplicity of construction. Note application of stiffeners where greater strength is required.

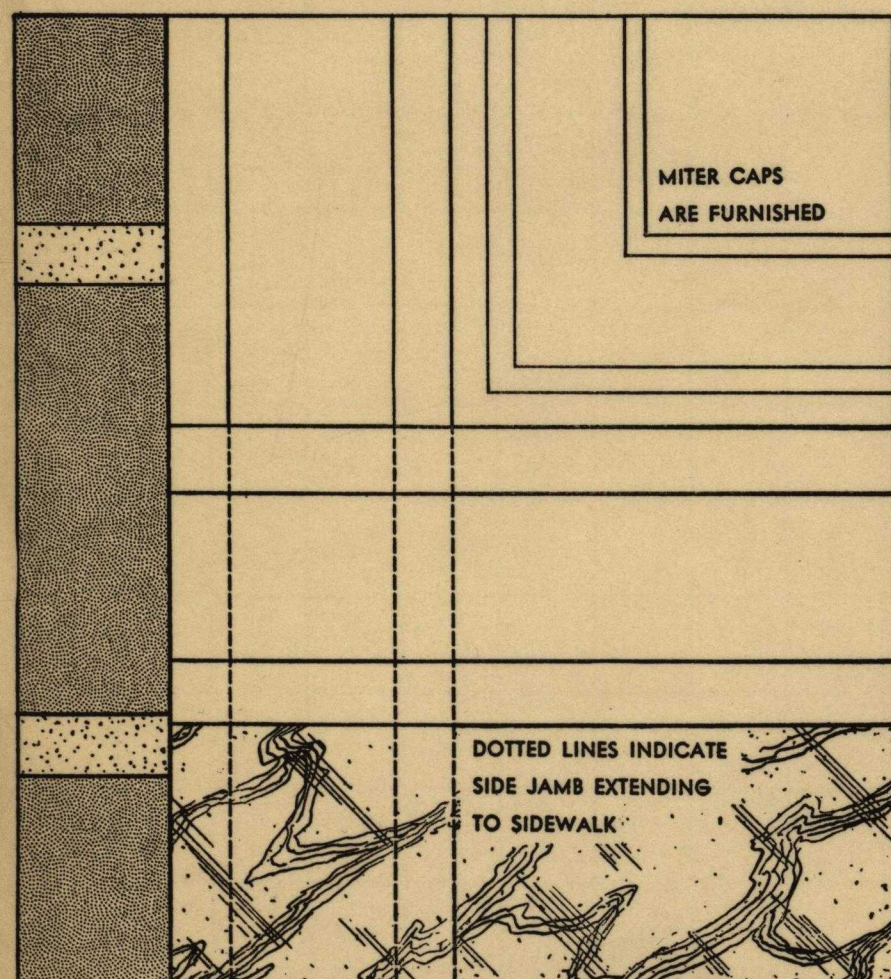
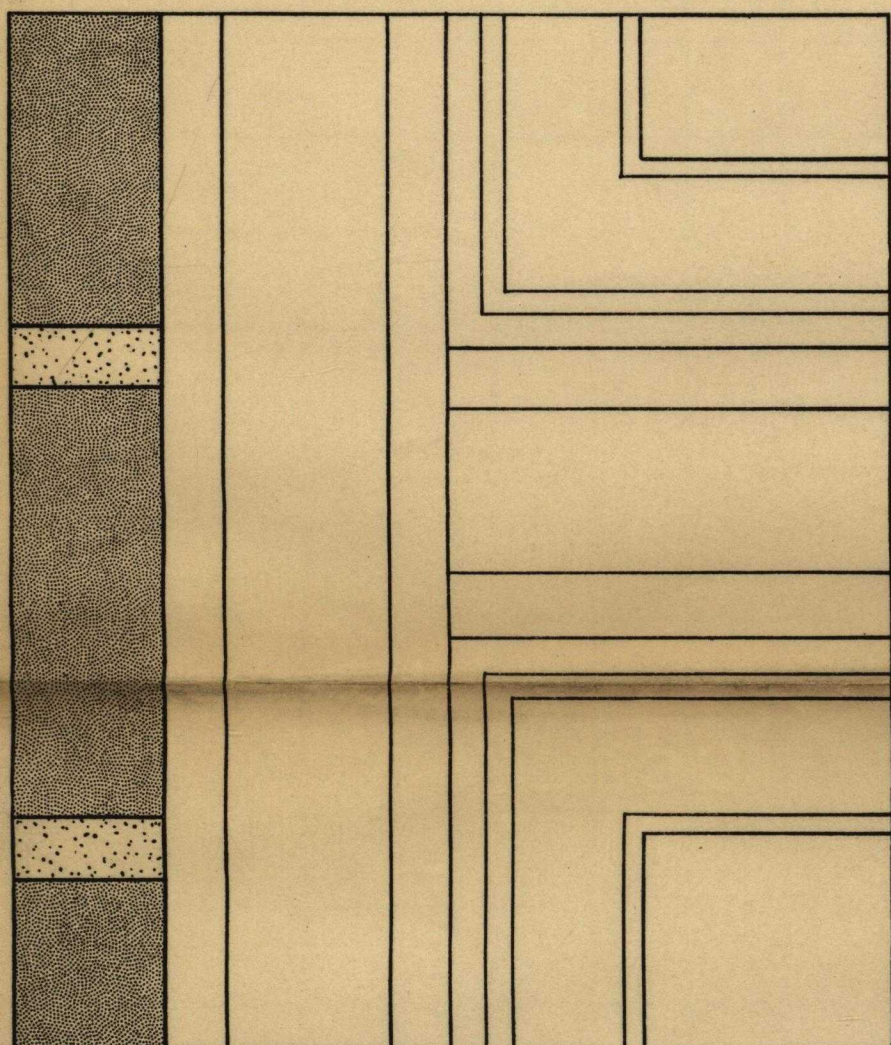
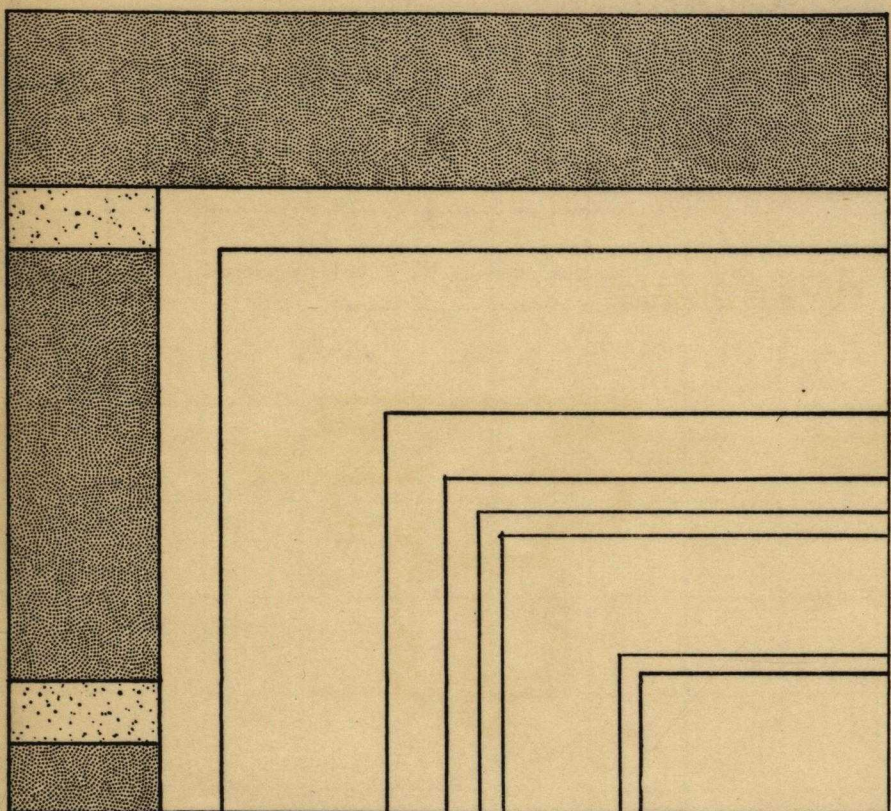
VIEW SHOWING ALUMINUM BLOCKS
FOR BACKING OF BUTT JOINTS



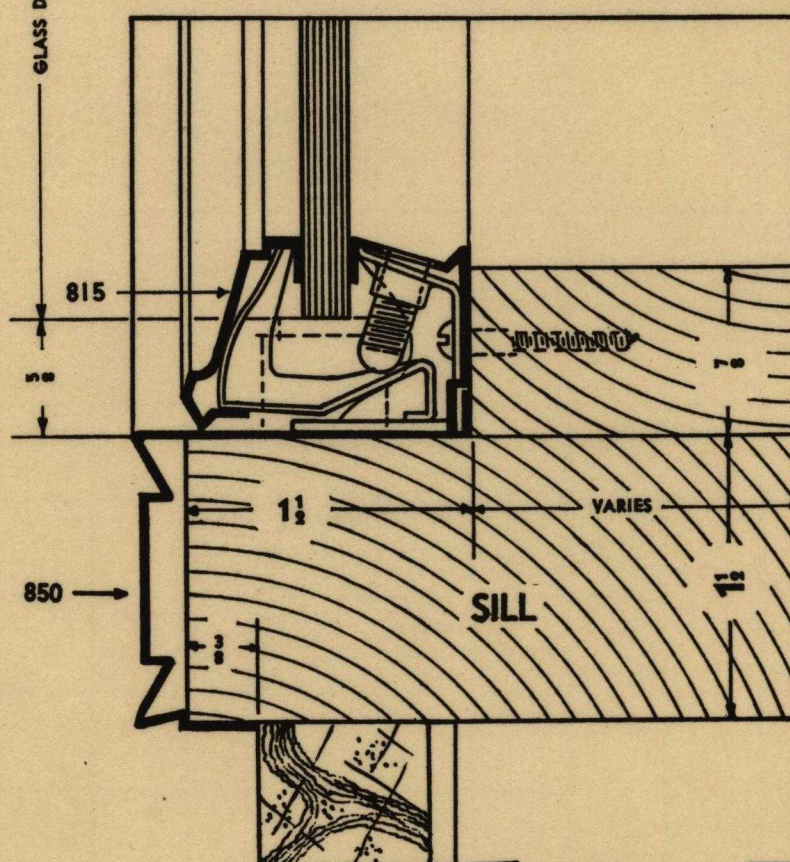
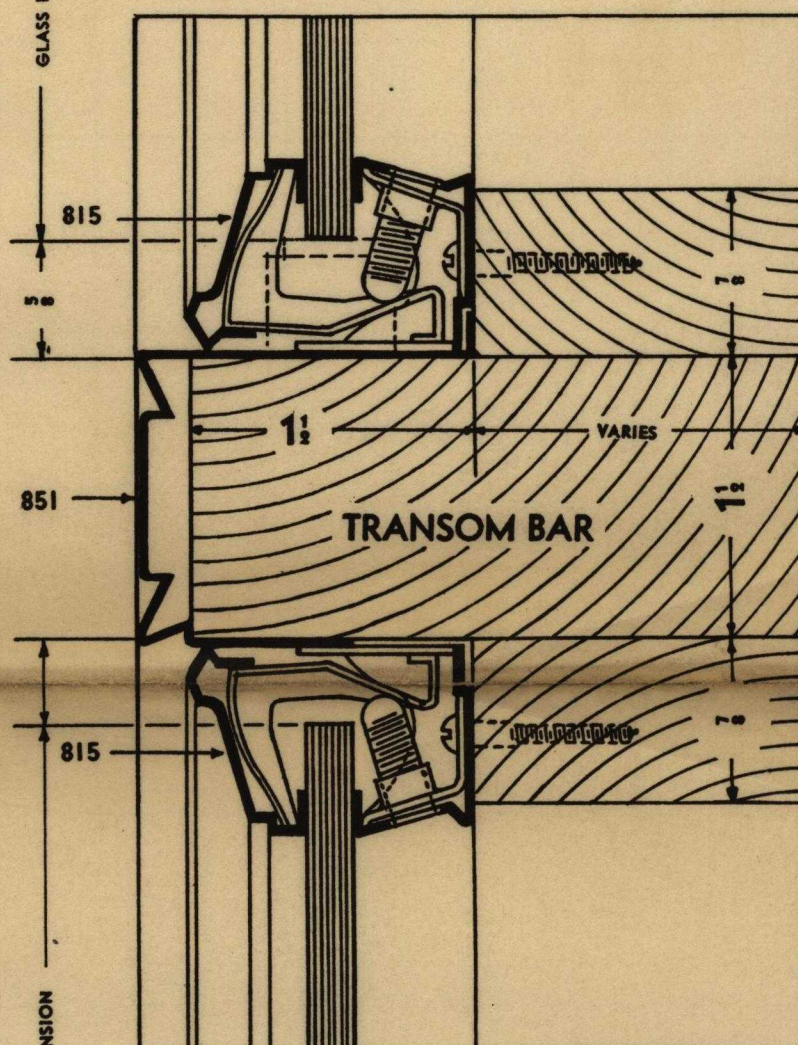
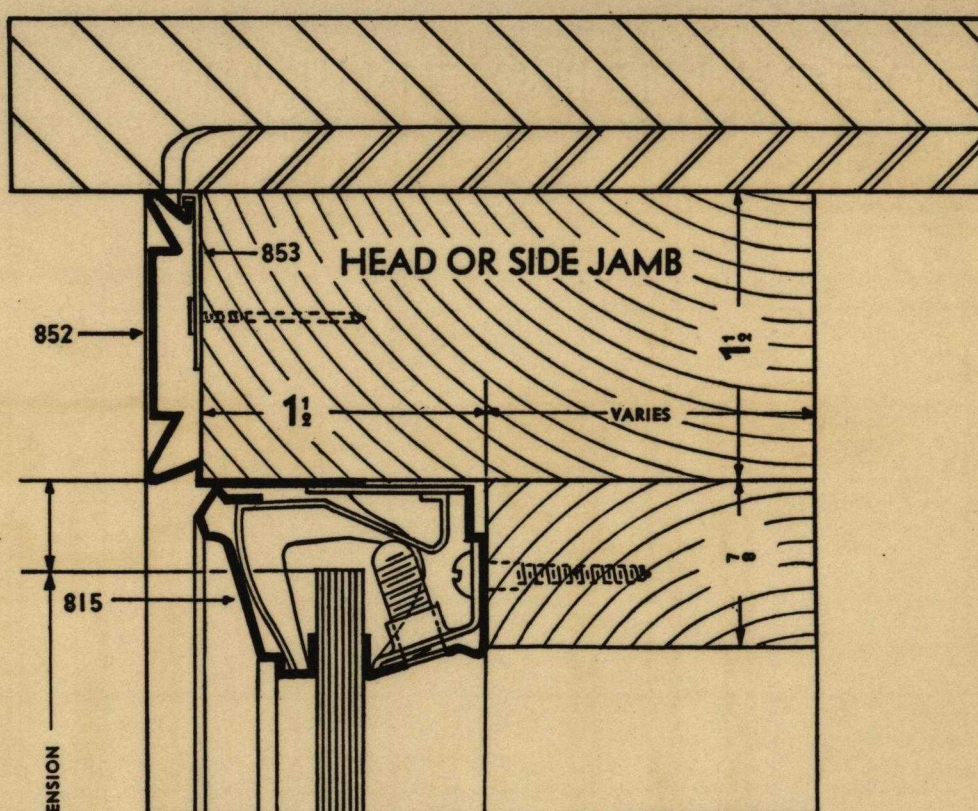
2" EXTENSION MOULDING



ALTERNATE SILL SECTIONS



TYPICAL ELEVATION



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**STANDARD STOREFRONT
CONSTRUCTION CO.**

METAL STORE FRONTS

GENERAL OFFICES

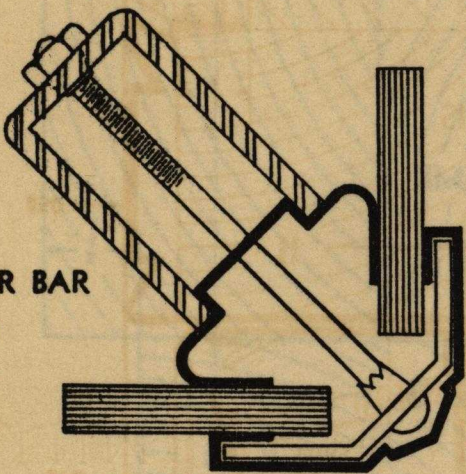
CHICAGO HEIGHTS

ILLINOIS

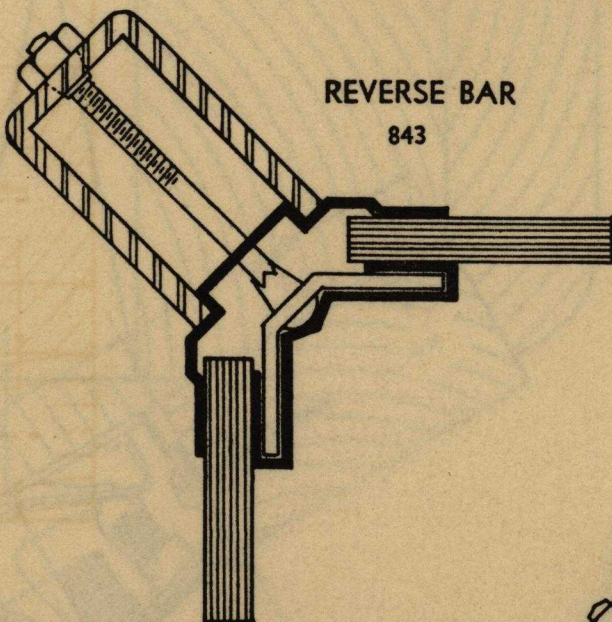
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PRINTED IN U. S. A.

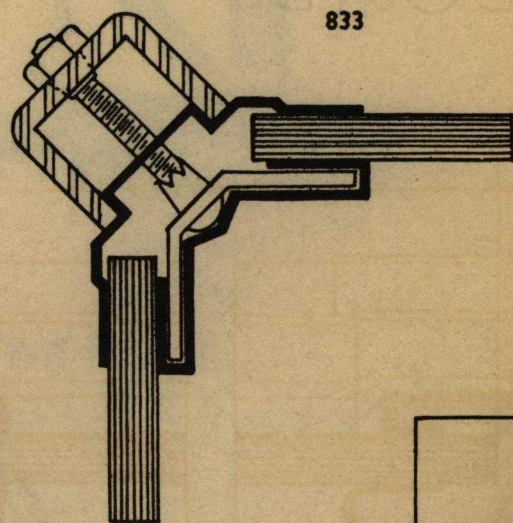
CORNER BAR
842



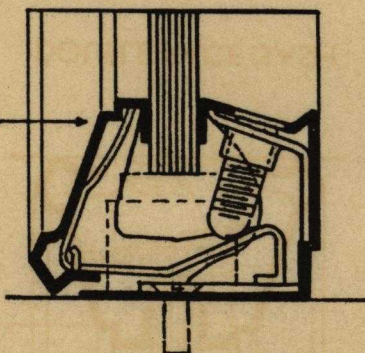
REVERSE BAR
843



REVERSE BAR
833

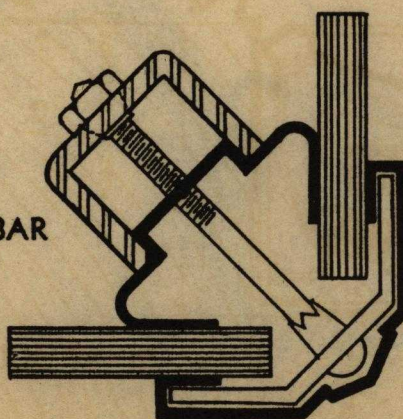


816

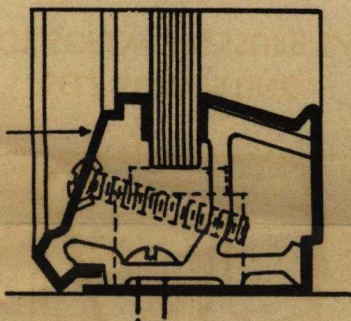


SELF-SUPPORTING
KEY SET SASH

CORNER BAR
832

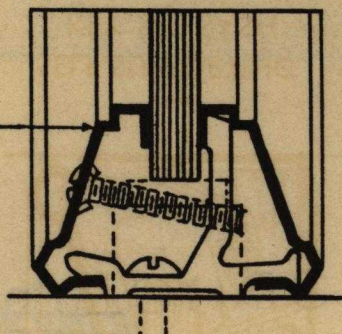


880

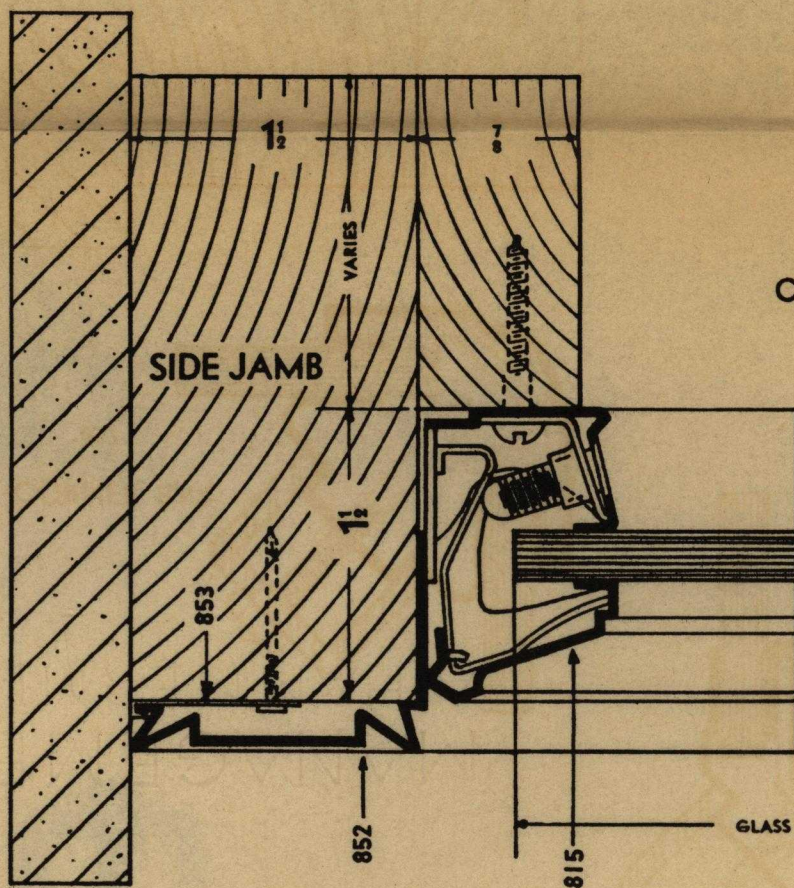


SELF-SUPPORTING
DIRECT SCREW PRESSURE SASH

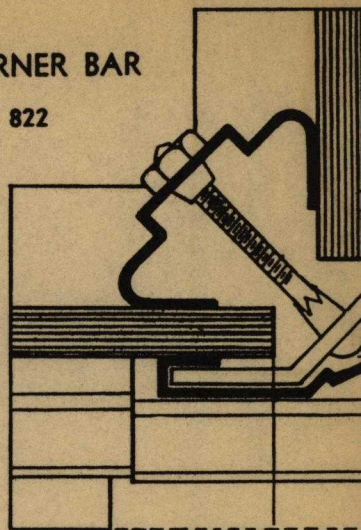
875



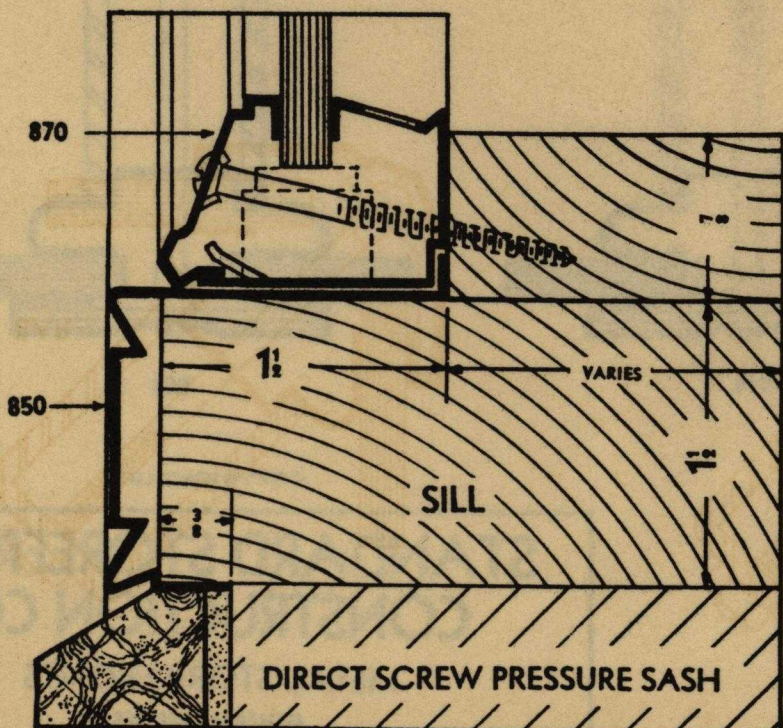
DOUBLE FACE SASH



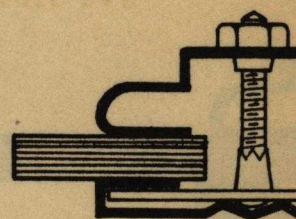
CORNER BAR
822

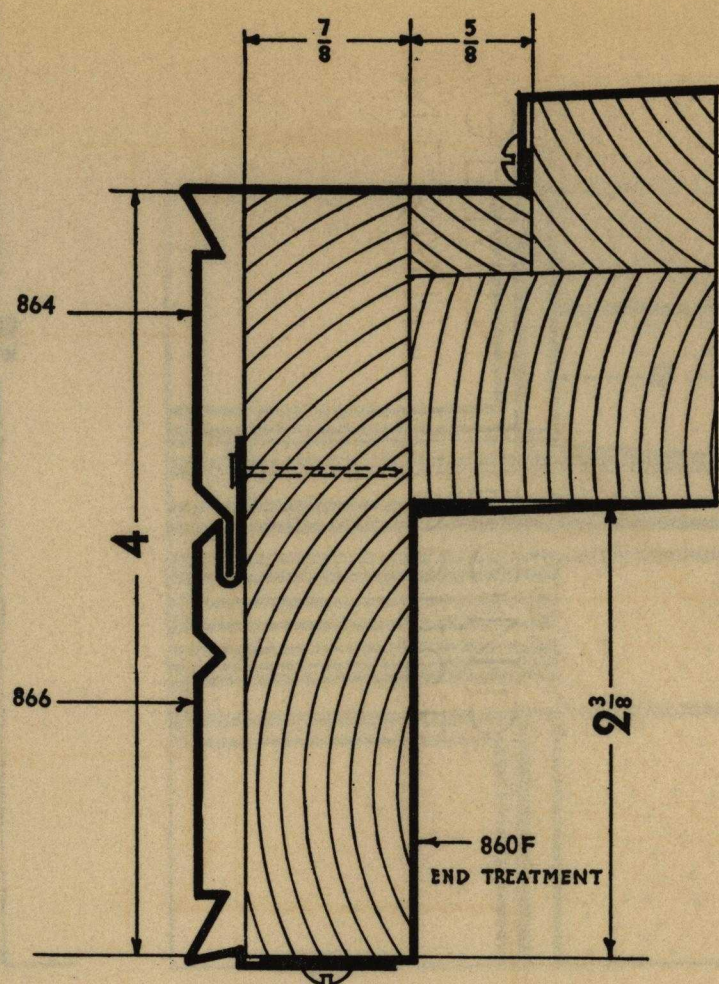
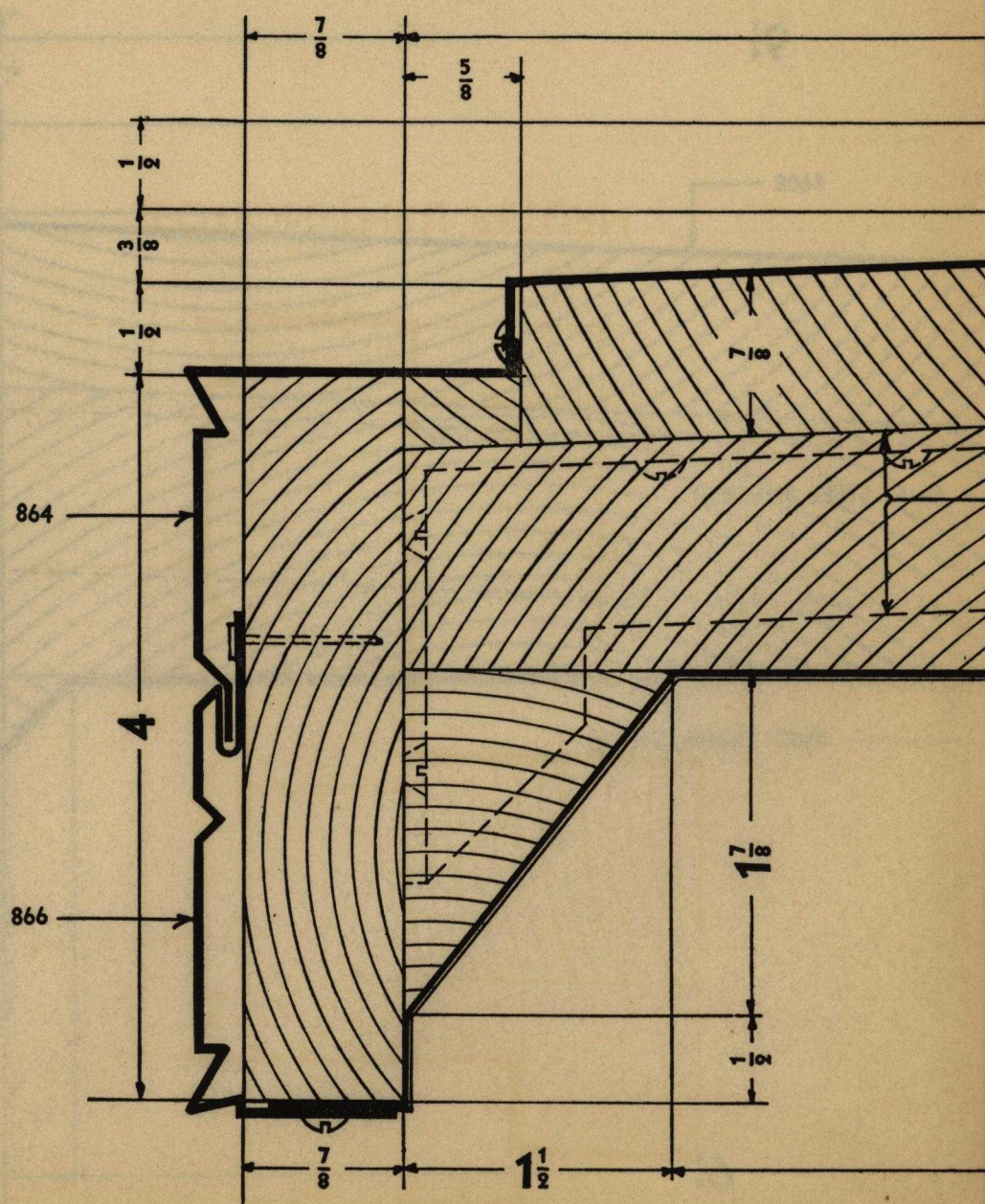
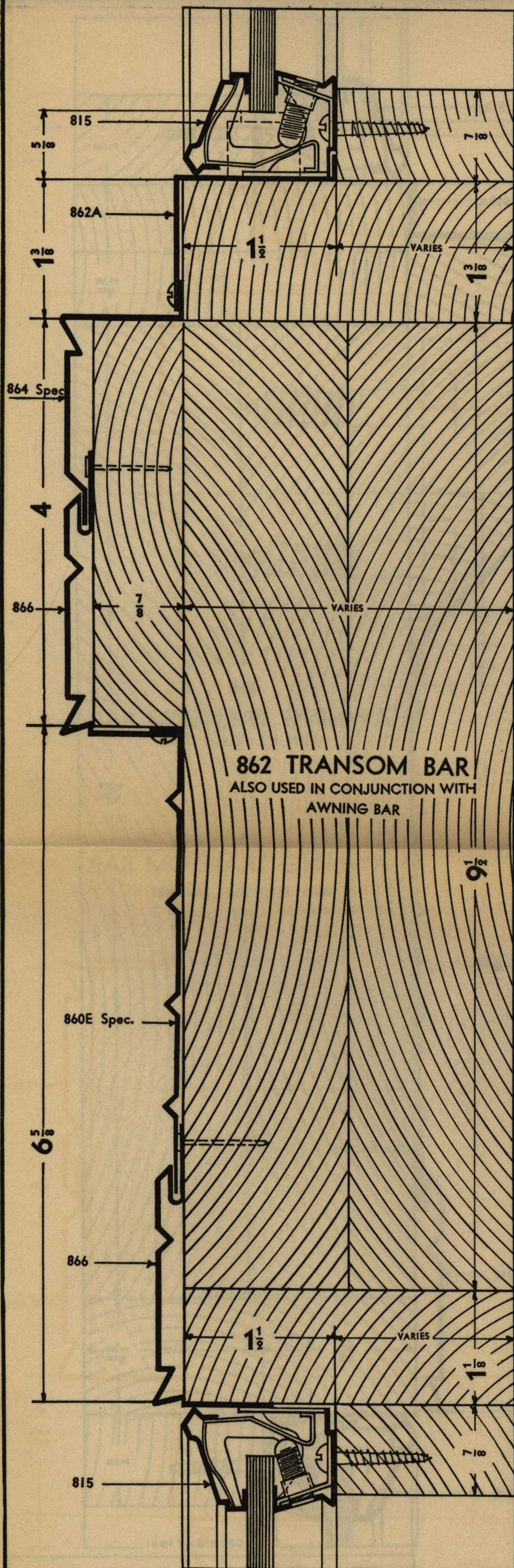


870



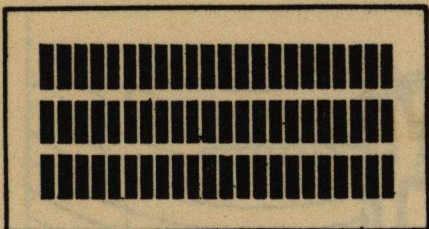
824



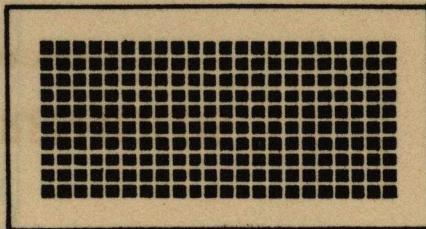


SECTION THRU RETURN

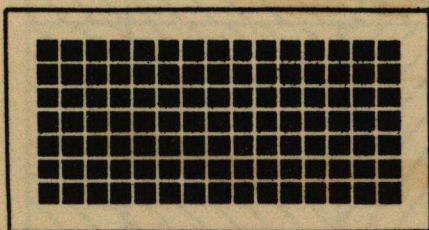
GRILLES



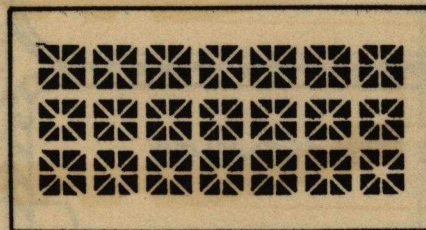
No. 370 RECTANGULAR



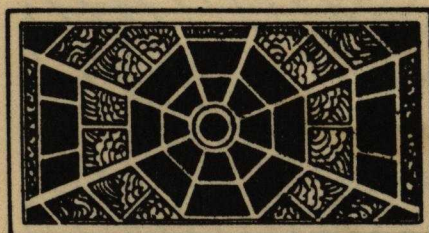
No. 371 SMALL SQUARE



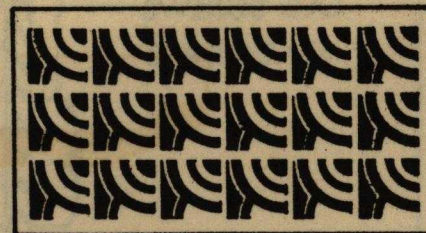
No. 372 LARGE SQUARE



No. 374 UNION JACK

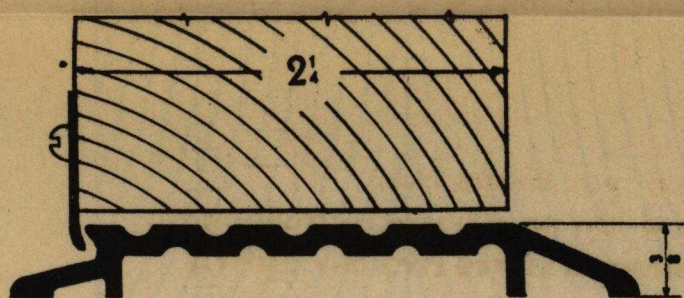
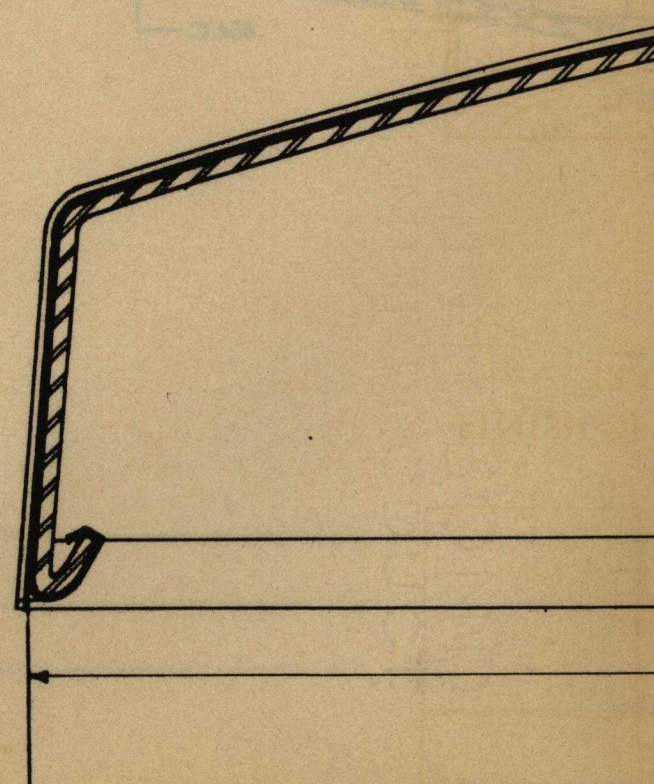


SPECIAL DESIGN
CAST TO ARCHITECT'S
REQUIREMENTS

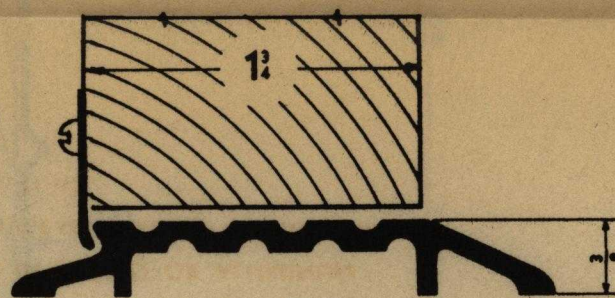


SPECIAL DESIGN
CAST TO ARCHITECT'S
REQUIREMENTS

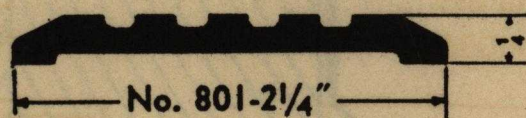
STAMPED AND CAST GRILLES FURNISHED IN BRONZE OR ALUMINUM
STAMPED GRILLES ARE MADE FROM .050 AND .109 GAUGE MATERIAL AND CARRIED IN STOCK
STOCK SIZES ARE 11"x5", 18"x9", 24"x10"



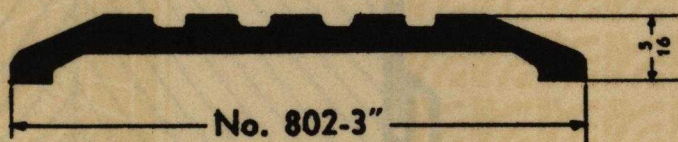
No. 807
FURNISHED WITH WEATHERING ANGLE



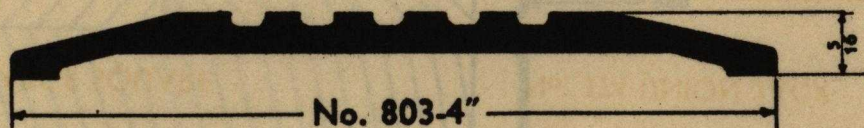
No. 806
FURNISHED WITH WEATHERING ANGLE



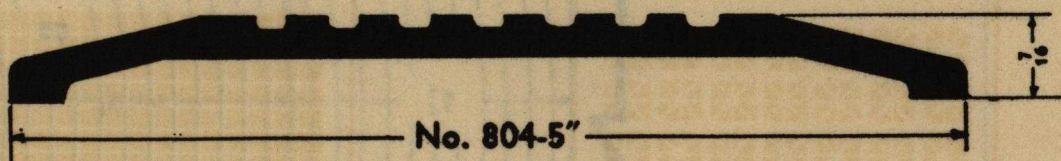
No. 801-2 1/4"



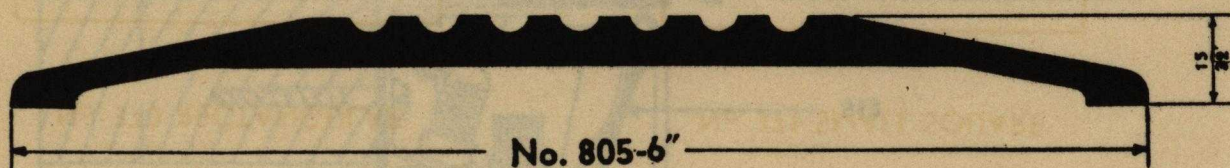
No. 802-3"



No. 803-4"



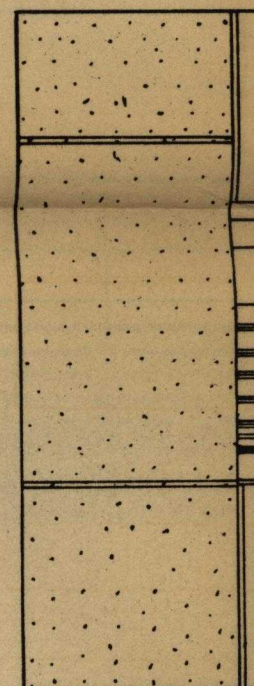
No. 804-5"



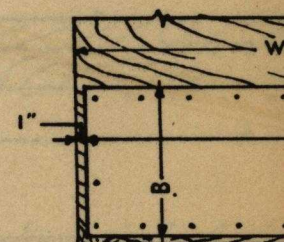
No. 805-6"

EXTRUDED THRESHOLDS

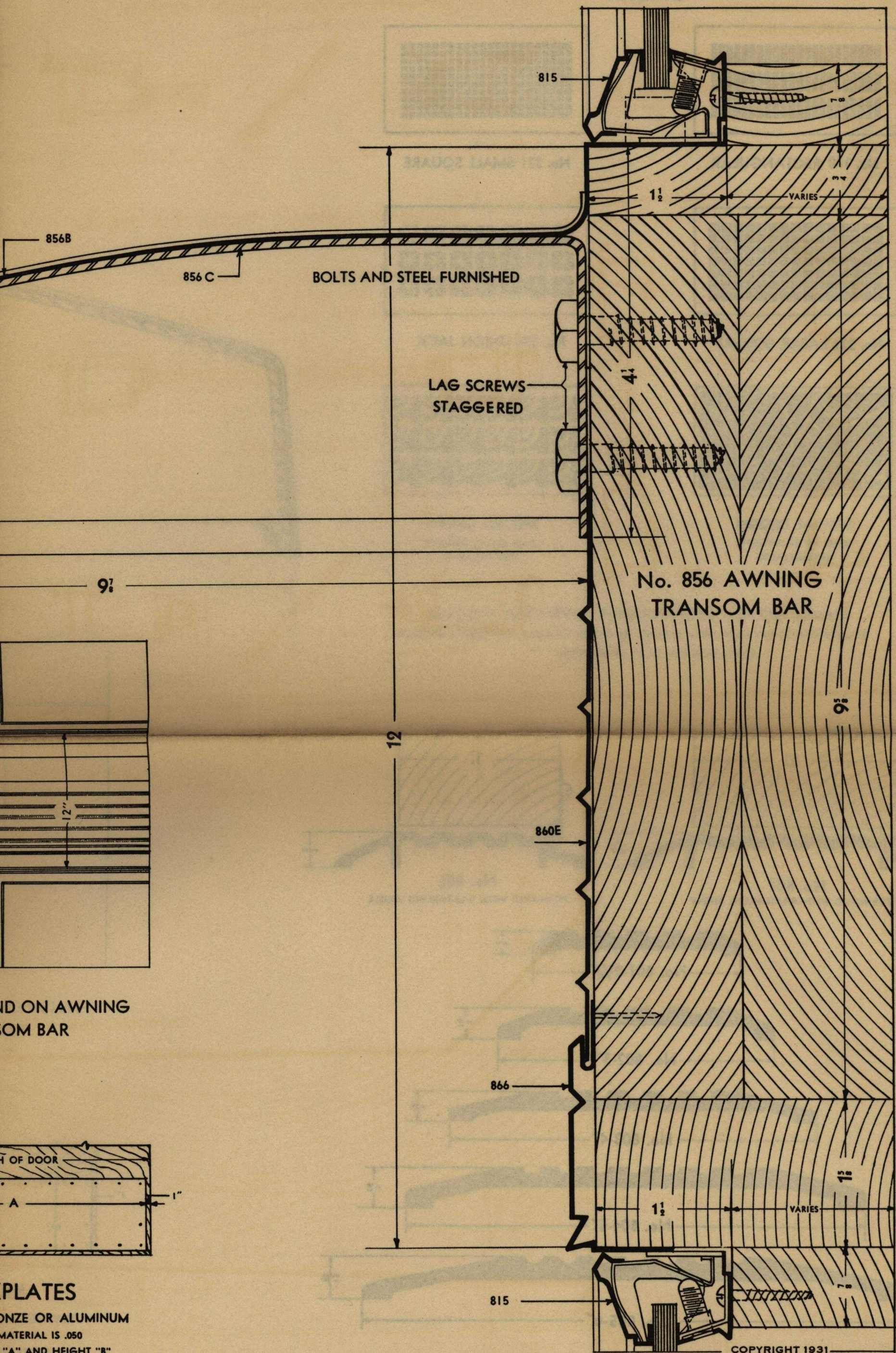
FURNISHED IN BRONZE



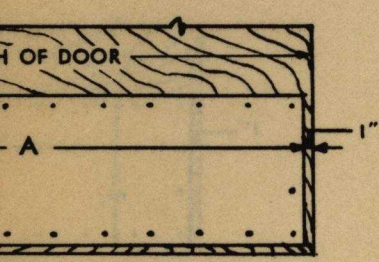
FINISH OF
TRA



KIC
FURNISHED IN
GAUGE
SPECIFY WITH



ON AWNING
OM BAR



PLATES
ONZE OR ALUMINUM
MATERIAL IS .050
"A" AND HEIGHT "B"

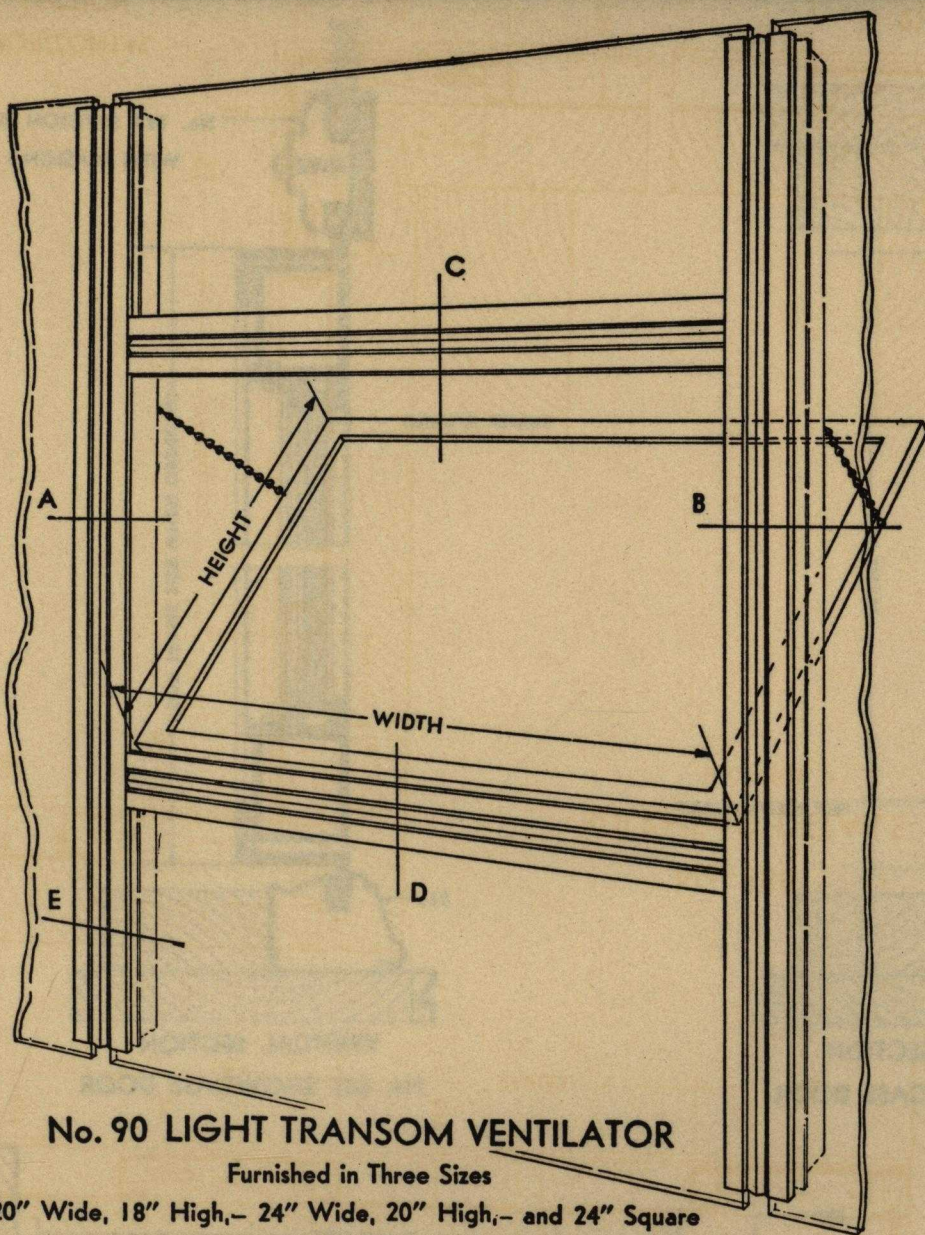
**STANDARD STOREFRONT
CONSTRUCTION CO.**

METAL STORE FRONTS

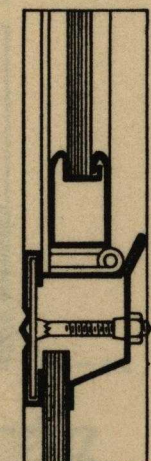
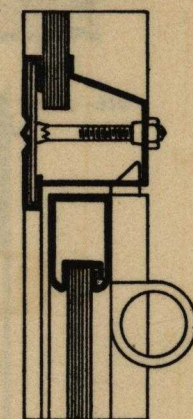
GENERAL OFFICES

CHICAGO HEIGHTS ILLINOIS

4



SECTION C



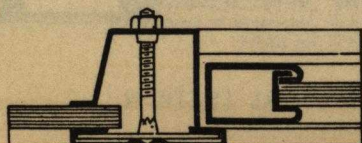
SECTION D

No. 90 LIGHT TRANSM VENTILATOR

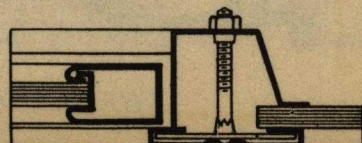
Furnished in Three Sizes

20" Wide, 18" High, - 24" Wide, 20" High, - and 24" Square

ALL VENTS INCLUDE INTEGRAL DIVISION BARS
ON EACH SIDE, FOUR FT. HIGH, WHICH ALLOWS
FOR CUTTING TO SUIT TRANSM HEIGHT

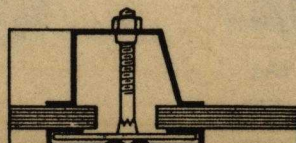


SECTION A

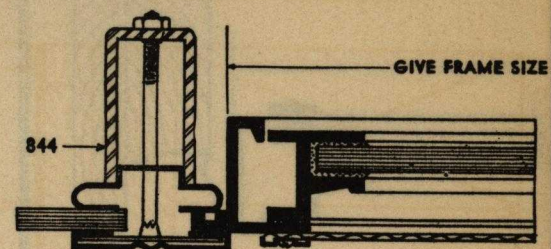


SECTION B

HALF SIZE



SECTION E

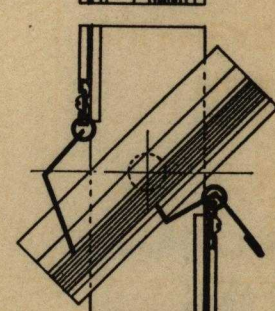


HORIZONTAL
PIVO

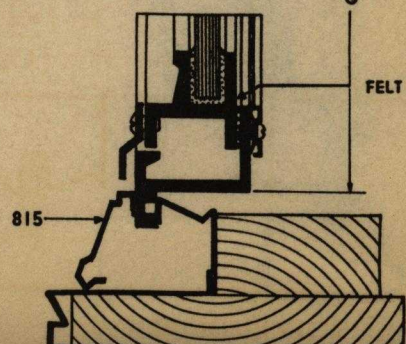
92P (PIVOTED) VENTILATOR



COPPER SCREEN
IF DESIRED

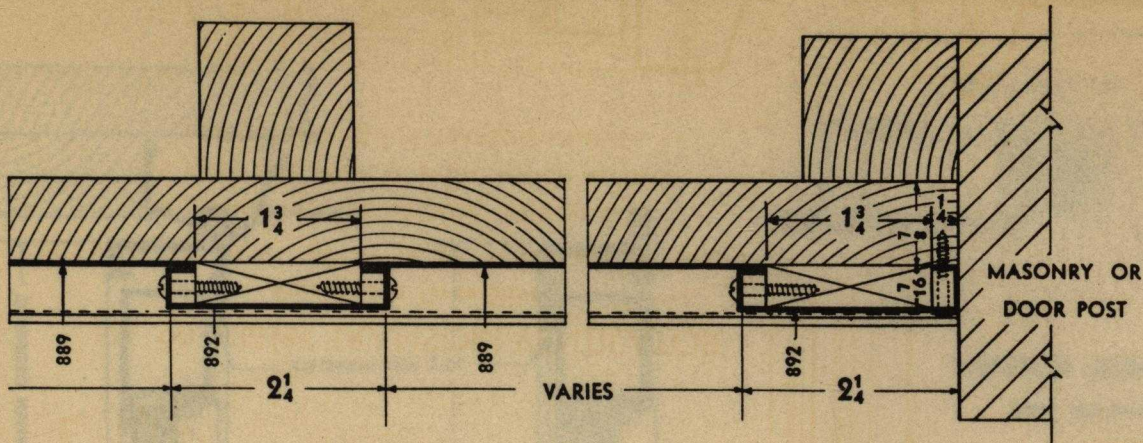


GIVE FRAME SIZE WHEN ORDERING



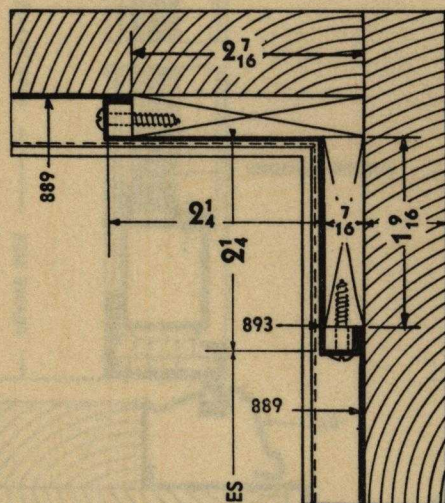
FELT WEATHER

VERTICAL SECTION
PIVOTED VENTILATOR

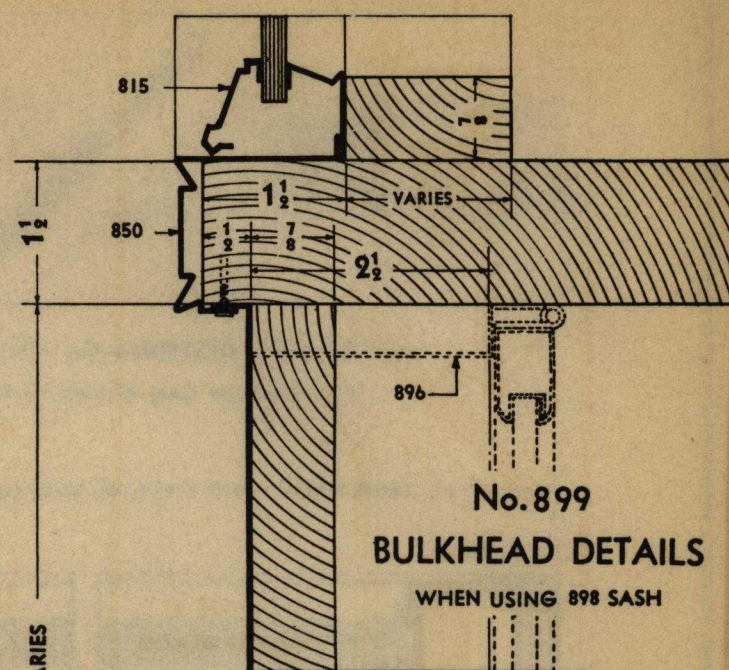
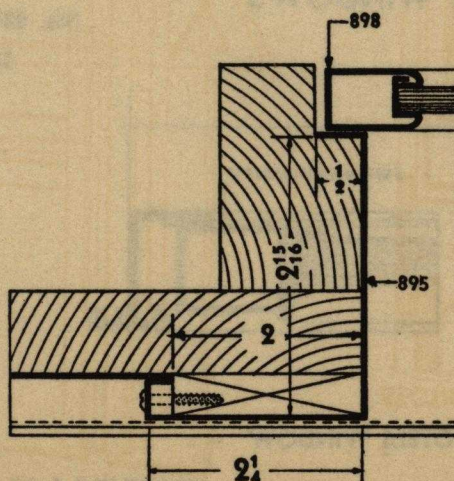
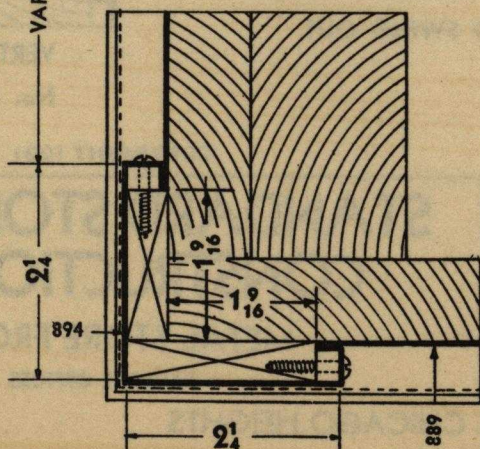


No. 888 BULKHEAD DETAILS

HALF SIZE

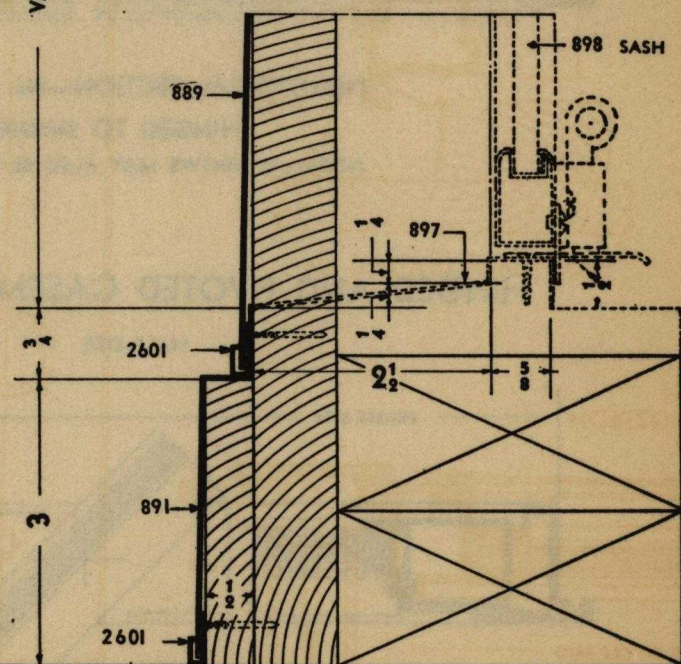


HORIZONTAL
SECTION

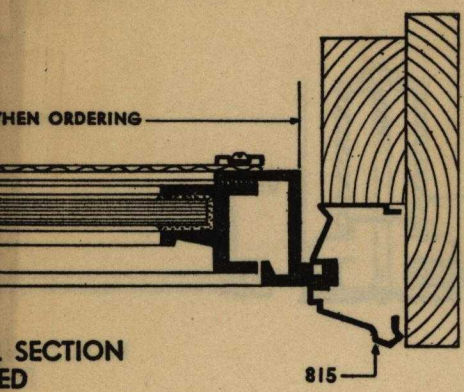


No. 899 BULKHEAD DETAILS

WHEN USING 898 SASH

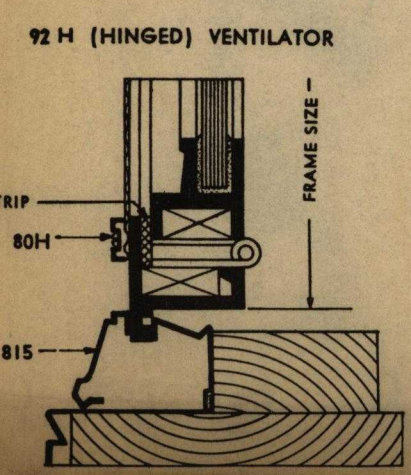


VERTICAL SECTION

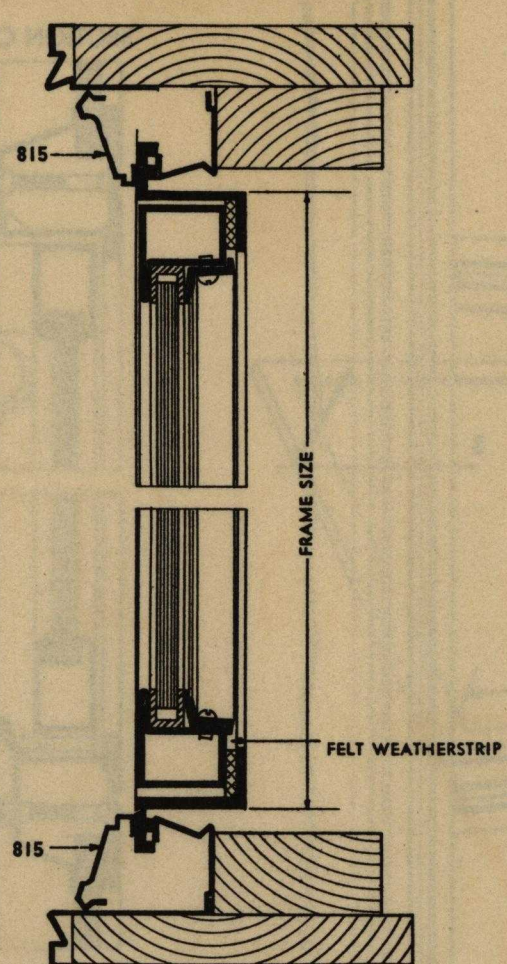


WHEN ORDERING
SECTION
ED

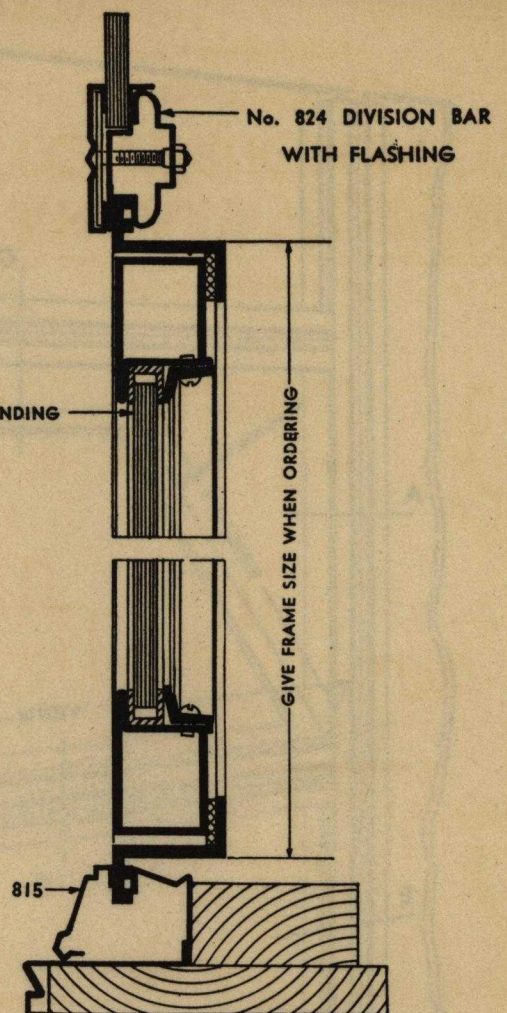
No. 92
TRANSM VENTILATOR
HALF SIZE



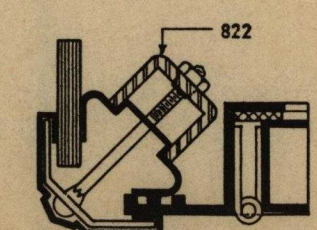
92 H (HINGED) VENTILATOR
VERTICAL SECTION
HINGED VENTILATOR



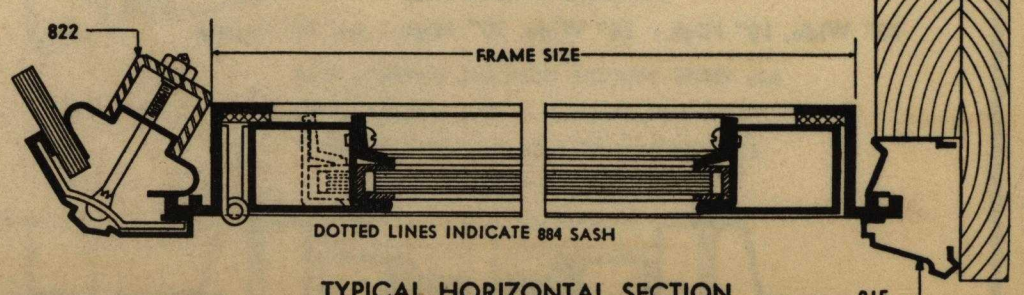
VERTICAL SECTION
No. 884 SHOWCASE DOOR



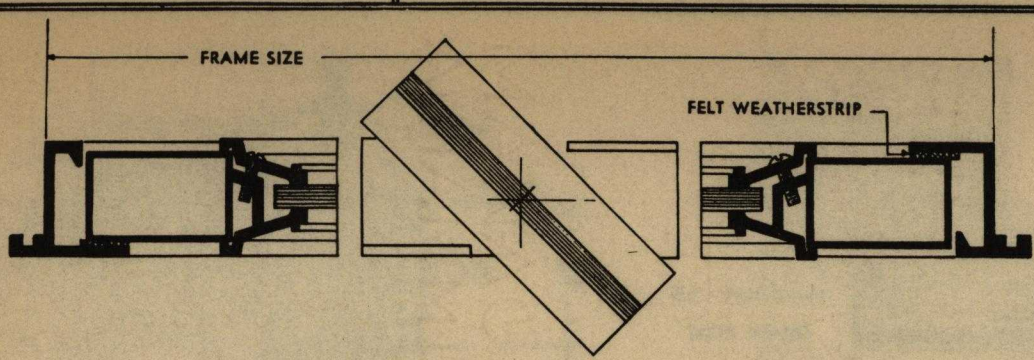
VERTICAL SECTION
No. 885 SHOWCASE DOOR



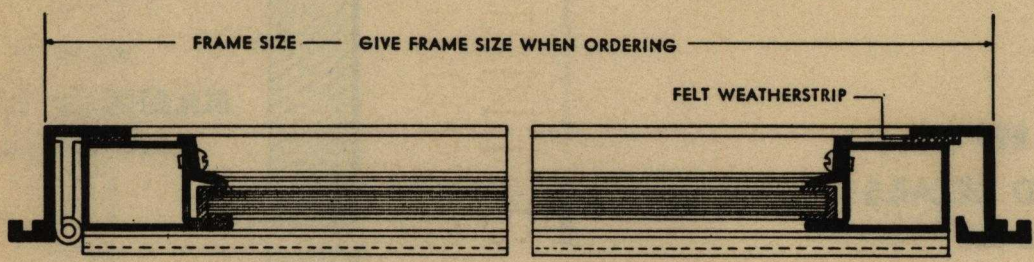
NOTE:—LARGE "Z" BAR
SHOWN ABOVE REQUIRED.
FOR ANGLES UP TO 110°
FOR ALL LARGER ANGLES
USE SMALL "Z" BAR SHOWN
AT THE RIGHT



Nos. 884 and 885 SHOWCASE DOORS
HALF SIZE

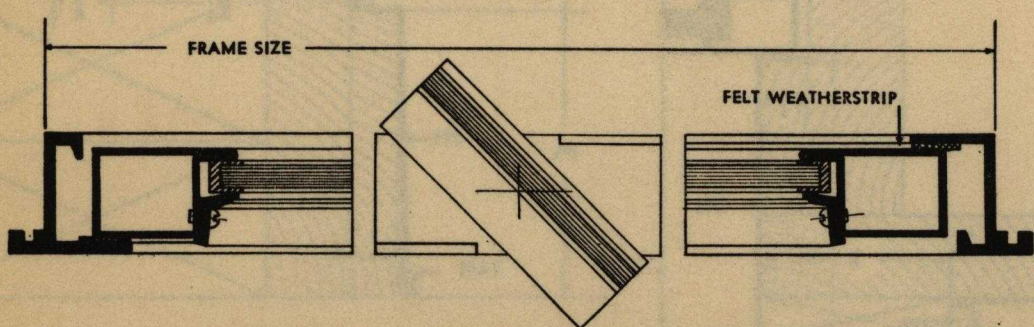


HORIZONTAL SECTION—No. 97P (PIVOTED) WINDOW
THIS WINDOW CAN BE HAD IN 97H (HINGED) TYPE

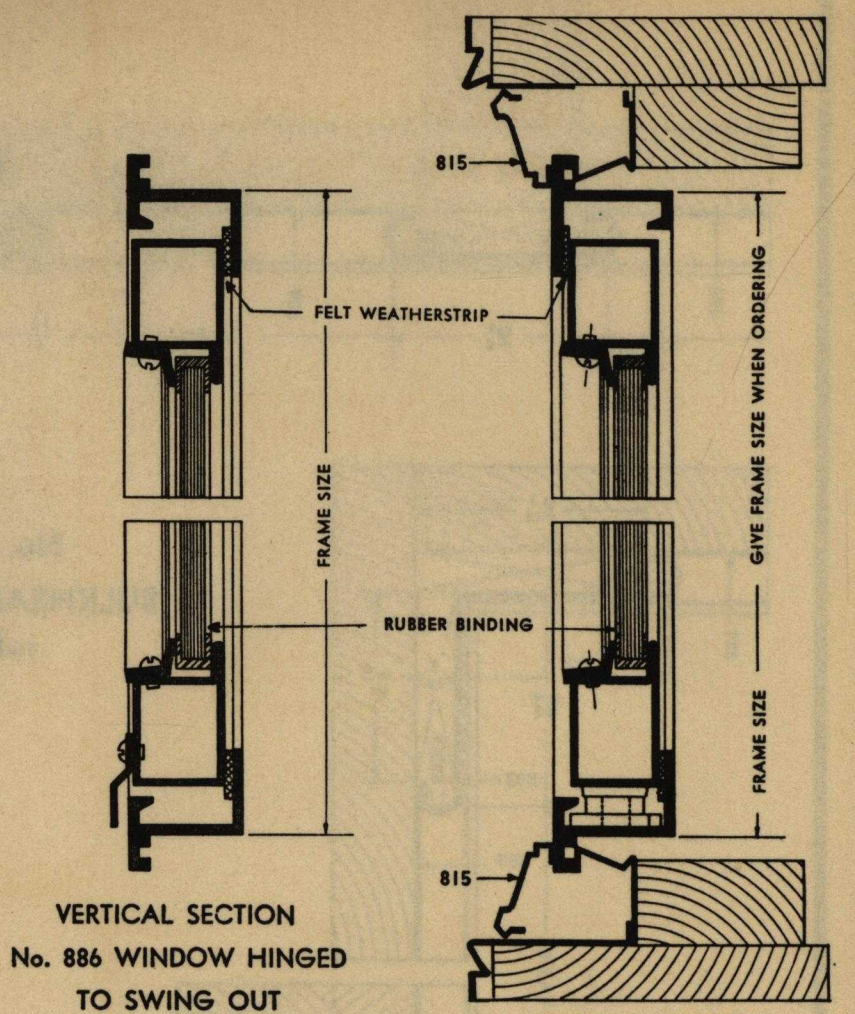


HORIZONTAL SECTION—No. 886H WINDOW
HINGED TO SWING OUT
NOTE:—WINDOWS MAY ALSO BE HAD TO SWING IN

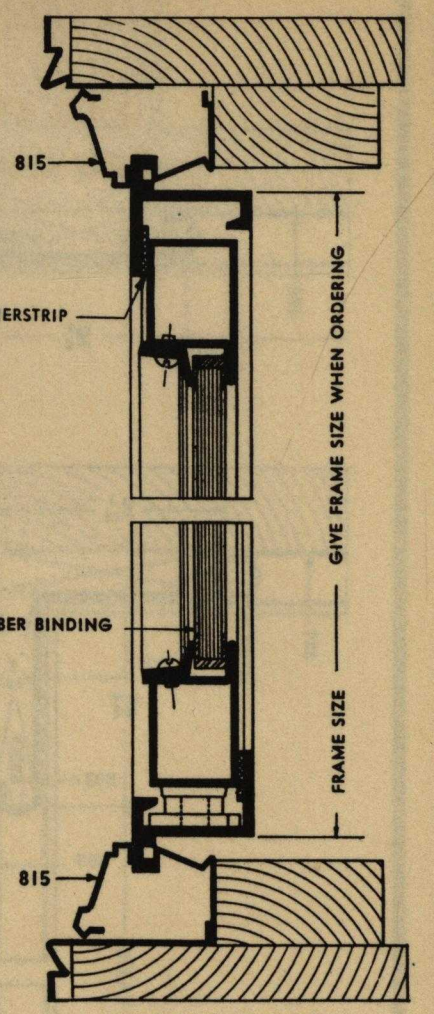
HINGED AND PIVOTED CASEMENT WINDOWS
HALF SIZE



HORIZONTAL SECTION—No. 886P (PIVOTED) WINDOW



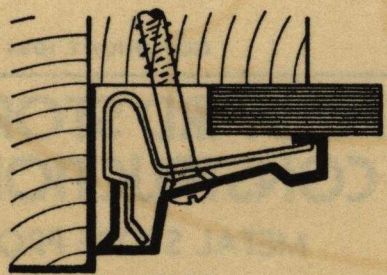
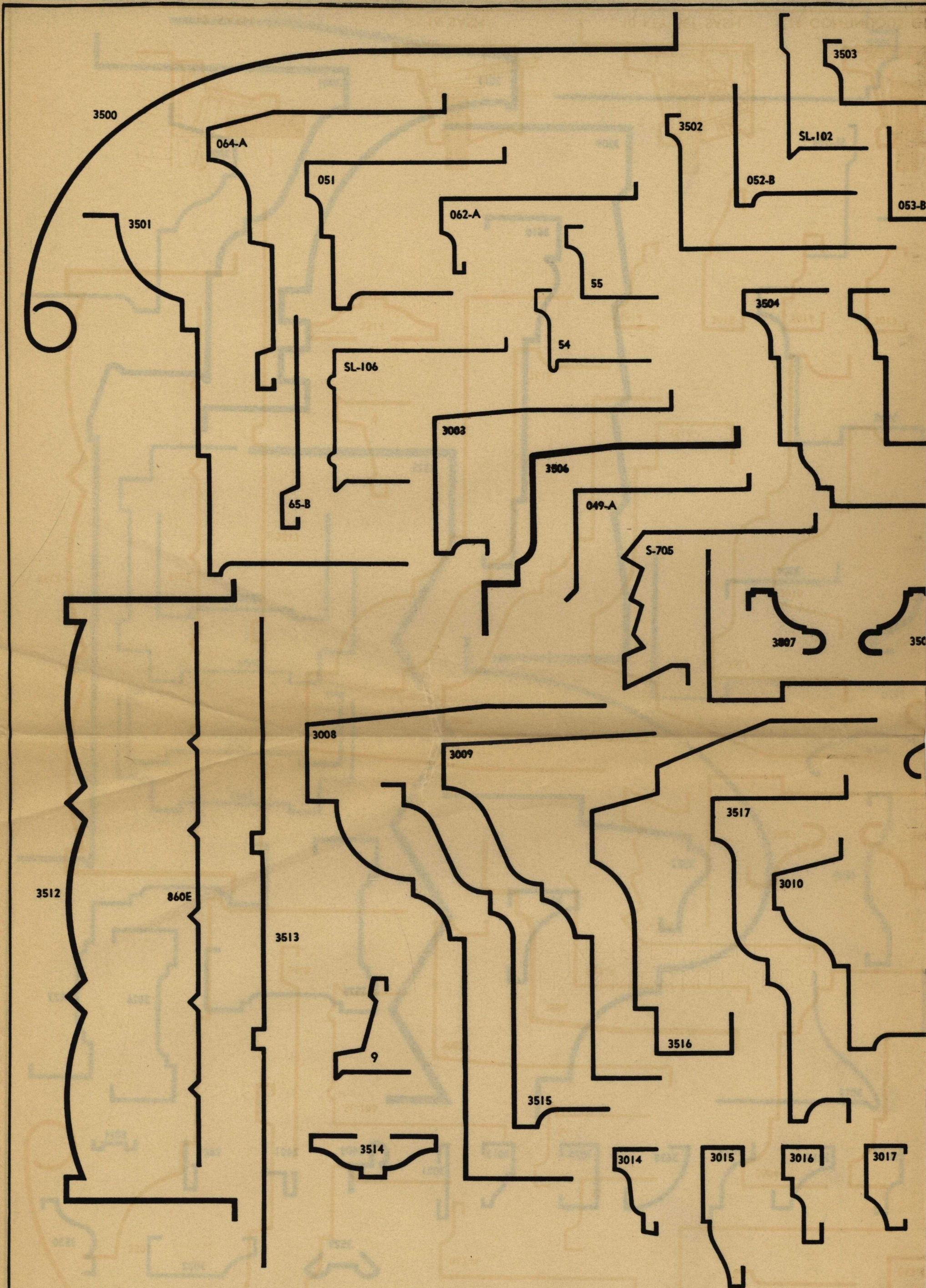
VERTICAL SECTION
No. 886 WINDOW HINGED
TO SWING OUT



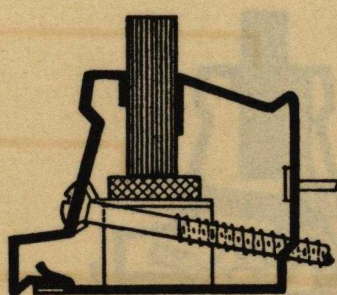
VERTICAL SECTION
No. 886P (PIVOTED)
WINDOW

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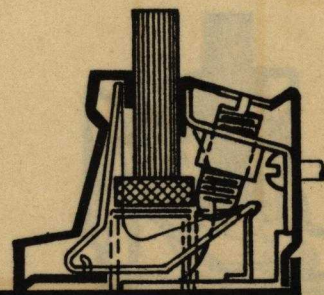
**STANDARD STOREFRONT
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12 SASH



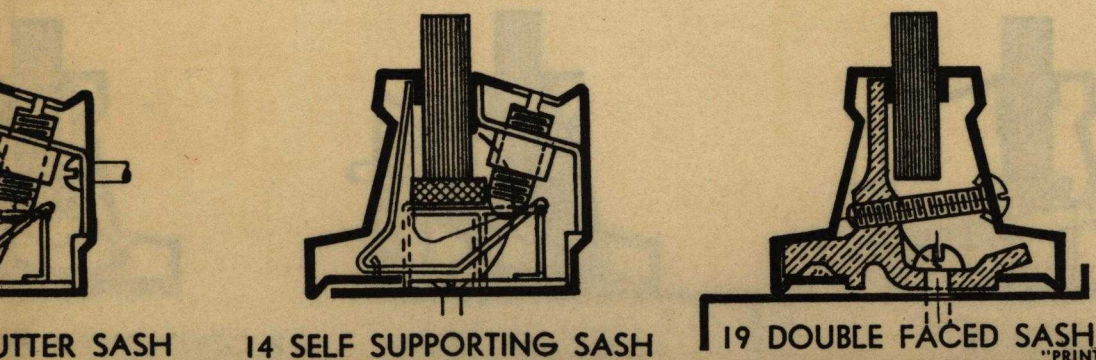
16 SASH



10 KEY SET SASH



18 CONTINUOUS GL



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